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The Patent Office  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ

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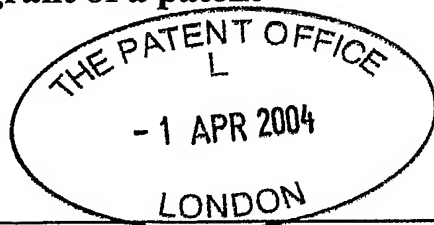
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Newport  
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3. Full name, address and post code of the or each applicant

Forum Bioscience Holdings Limited  
41 - 51 Brighton Road  
Redhill RH1 6YS Surrey

Patents ADP number

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

867 3683 001

4. Title of the invention

Disinfectant Solutions

5. Name of your agent

VENNER, SHIPLEY & CO

"Address for service" in the United Kingdom to which all correspondence should be sent

20 LITTLE BRITAIN  
LONDON  
EC1A 7DH

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*Siân Gill*

Date

1 April 2004

12. Name and daytime telephone number of person to contact in the United Kingdom
- Siân Gill  
020 7600 4212

## Disinfectant Solutions

### Description

5 The present invention relates to improved disinfectant solutions, particularly for killing micro-organisms such as bacteria and viruses. Whilst many different types of disinfectants are already known, these are generally harmful to animals and contact with them should be avoided. Furthermore, conventional disinfectants are harmful to the environment and their use should therefore be kept to a minimum. The  
10 present invention relates to disinfectant solutions which are safe and which do not harm the environment. Therefore, the disinfectants solutions of the invention may be used freely and can even be safely ingested by animals, including humans.

The ideal disinfectants that works against a variety of organisms, such as bacteria,  
15 bacterial spores, protozoa, fungi and viruses. Furthermore, it is beneficial for the disinfectant to work in any environment and to be non-toxic, non-irritating, non-corrosive and relatively inexpensive, as disinfectants are frequently used in large quantities. Unfortunately, none of the known disinfectants is ideal and so the disinfectant has to be carefully chosen to best suit the situation in which it is to be  
20 used.

Chlorhexadine disinfectants are relatively non-corrosive and non-irritating. They do maintain their effectiveness in the presence of some organic material but will precipitate out in hard water. While they have a relatively broad spectrum of  
25 activity, chlorhexadine disinfectants are not very effective against some viruses (such as those that cause foot-and-mouth disease) and bacteria (such as those than cause tuberculosis and Johne's disease). Examples of commercially available chlorhexadine disinfectants include Nolvasan® and Virosan®.

30 Disinfectants containing hypochlorite are effective against a large variety of organisms (including those responsible for foot-and-mouth disease and bovine tuberculosis). Household bleach (for example Chlorox®) contains 5.25 to 6% sodium hypochlorite and is readily available and cheap. However, hypochlorite

disinfectants have the disadvantage that they can be irritating, they can damage clothing and they are corrosive to equipment. They also quickly become inactive in the presence of organic material.

- 5 Phenols are broad-spectrum disinfectants but they are not effective against non-enveloped viruses (like the foot-and mouth disease virus). The fact that phenols maintain their activity in the presence of organic material makes them useful for use in livestock operations. Although phenols are relatively non-toxic, prolonged skin exposure can be irritating. Examples of commercially available phenolic  
10 disinfectants include One-Stroke Environ® and Lysol®.

Oxidising agents are peroxide-based and they include the commonly used wound disinfectant hydrogen peroxide. These agents are broad spectrum disinfectants and are generally effective against diseases such as foot-and-mouth and tuberculosis.

- 15 They are inactivated by the presence of organic material. Oxidising agents are relatively safe in their diluted forms, but they may be irritating and they can damage clothing in their concentrated forms. Examples of commercially available oxidising disinfectants include Trivectant®, Virkon® and OxySept 333®.

- 20 Iodine-based disinfectants are also broad-spectrum in their activity. They are often formulated with soaps to form products such as surgical scrubs. They are inactivated by organic material and, although they are relatively safe, concentrated forms (such as tincture of iodine) can be irritating and can stain clothes. Examples of commercially available iodine disinfectants include Betadyne® and Povidone®.

- 25 Finally, quaternary ammonium disinfectants contain ammonium. These disinfectants are ineffective against non-enveloped viruses and are inactivated by organic material, hard water and soap. Examples of quaternary ammonium disinfectants available commercially include Roccal-D® and Zepharin®.

- 30 In recent years, the environmental impact of disinfectants has also become particularly important. Many of the commonly used disinfectants, such as household bleach, have an extremely high chemical load and therefore are

potentially very harmful to the environment. There is the urgent need for a disinfectant which has a low chemical load and therefore will have a reduced impact on the environment. The chlorine content of disinfectants in particular has come under scrutiny in Europe.

5

In light of the foregoing, it is clear that whilst there are a large number of different types of disinfectants available, there remains a need for a disinfectant which is effective against all types of bacteria, viruses, etc, which can be used in all environments (including in the presence of organic material), which is safe and non-corrosive, which is also cheap and widely available and which has a low chemical load and preferably a low chlorine content.

10

In accordance with a first aspect of the present invention, a disinfectant comprising electrochemically activated water with a low chlorine content is provided.

15

Electrochemically activated water (also sometimes referred to as hydroactive water) is water which has undergone electrochemical activation (ECA). Such treatment involves the exposure of water and the natural salts therein or salts added to it, to a substantial electrical potential difference.

20

If one places an anode (+) and a cathode (-) in pure water and applies a direct current, electrolysis of the water will occur at the poles leading to a breakdown of the water into its constituent elements, producing gaseous hydrogen and oxygen. However, if sodium chloride is added to the water to form a solution, the dominant electrolysis end product is hypochlorite or hypochlorous acid (HOCl), a chlorine-based reagent which may be used to kill micro-organisms.

25

The electrochemical activation process is improved by interposing an ion-permeable membrane between the positive and negative electrodes, forming an anode chamber and a cathode chamber. Preferably, the aqueous sodium chloride solution is fed into both the anode chamber and the cathode chamber and the sodium chloride, which is in its ionised form in solution ( $\text{Na}^+$  and  $\text{Cl}^-$ ) is exposed to the controlled electrical potential difference between the cathode and the anode. This potential

30



difference causes the  $\text{Na}^+$  ions to migrate to the cathode and the  $\text{Cl}^-$  ions to migrate to the anode. The membrane which separates the anode chamber and the cathode chamber allows ions to pass unimpeded, whilst the un-ionised water and any organic molecules in the water are unable to pass through the membrane.

5

It is the presence of the ion-permeable membrane in the electrolysis apparatus that allows the ions to be concentrated in the anode and cathode chambers, which results in the formation of metastable ions. Although a similar process takes place in conventional electrochemical activation processes, the presence of the ion-permeable membrane prevents the complex reactive species formed at the cathode and anode from reacting with one another and being neutralised.

10

As the electrical potential is applied, high concentrations of  $\text{Cl}^-$  and  $\text{OH}^-$  build up on the anode side of the membrane and  $\text{Na}^+$  and  $\text{H}^+$  build up on the cathode side of the membrane. The unstable chemical state results in complex reactions which produce a metastable solution containing a wide variety of very reactive ions and molecules, such as those set out in Table 1.

15

Table 1

	Reactive Molecules	Reactive Ions
Anolyte	$\text{O}_3$	
	$\text{O}_2$	
	$\text{H}_2\text{O}_2$	$\text{OH}^-$
	$\text{ClO}_2$	$\text{ClO}^-$
	$\text{HClO}$	
	$\text{Cl}_2$	
	$\text{HCl}$	
	$\text{HClO}_3$	
Catholyte	$\text{H}_2\text{O}_2$	$\text{H}_3\text{O}^+$
	$\text{NaOH}$	$\text{Na}^+$
	$\text{H}_2$	

20

It is the formation of these complex chemical species which leads to the formation of solutions described as electrochemically activated water or hydroactive water. Some of the more important reactive constituents formed during the

electrochemical activation of the sodium chloride solution include hypochlorite ( $\text{HClO}$ ), hydrogen peroxide ( $\text{H}_2\text{O}_2$ ), ozone ( $\text{O}_3$ ), chlorine ( $\text{Cl}_2$ ) and chloric acid ( $\text{HClO}_3$ ). Most of these compounds are formed in the anode chamber. They are acidic, giving the anolyte a pH of between 2.4 and 4 and oxidising activity. In the cathode chamber, the reactive species are basic and are reducing agents. The catholyte will have a pH of between 10 and 12.

The anolyte and catholyte produced by the electrochemical activation of an aqueous sodium chloride solution also exhibit opposing potentials, the anolyte having a redox potential of +1050mV, while the catholyte has a redox potential of -850mV. This is compared to the redox potential of the starting material of approximately +300 to 400mV.

In the apparatus with an ion-permeable membrane, two distinct solutions are formed, the catholyte and the anolyte, and these solutions can be separately extracted or they can be mixed.

The anolyte solution exhibits mild oxidative power and can destroy micro-organisms, and therefore has useful sterilizing and disinfectant properties. However, the use of such anolyte solutions is safe. Whilst the anolyte solutions are capable of killing bacteria and viruses, etc., the freshly prepared solutions are benign in terms of fumes, corrosion and their effect on the skin of humans and animals.

The catholyte has properties which make it useful as a detergent and as a surfactant. Its reducing power also mean that the catholyte is effective in precipitating metal ions out of water and it can be used to soften hard water.

These properties of the anolytes and catholytes of the electrochemically activated water have previously been identified but only when the solution has been produced with high residual chlorine content of greater than 100 ppm. It has now unexpectedly been found that electrochemically activated water with a residual chlorine content also exhibits the disinfectant properties, despite containing only very little, if any, hypochlorite.

Table 2

Current	O.R.P.	pH	Chlorine content (ppm)
3	1052	2.67	35
4	1086	2.67	58
5	1104	2.58	95
6	1107	2.39	103
7	1108	2.39	129
8	1111	2.28	134
9	1112	2.23	156
10	1114	2.19	198
11	1115	2.15	221
12	1115	2.11	226
13	1115	2.11	230
14	1115	2.1	249
15	1115	2.07	258
16	1115	2.04	295
17	1115	2.02	371

Figure 1 is a graph indicating the ORP of electronically activated water in mV versus the electrical current used in its production for an ECA 2000 machine

5

Figure 2 is a graph indicating the increase in chlorine in ppm with current for ECA 2000 electronically activated water generator

Figure 3 is a graph showing the variation of pH with current for ECA 2000 electronically activated water generator

10

Therefore, in one embodiment of the present invention, the disinfectant comprises the anolyte of electrochemically activated water with minimal chlorine content.

15 In another embodiment of the invention, the disinfectant comprises a combination of the anolyte and the catholyte of electrochemically activated water with a minimal chlorine content. In a particular embodiment, the catholyte is added to the anolyte in order to adjust the pH of the solution to a desired value.

It is generally believed that the disinfectant activity of electrochemically activated water is a function of the chlorine content of the water which, in turn, is linked to the hypochlorite concentration of the water. As the concentration of hypochlorite increases, so does the redox potential (ORP) and the disinfectant activity of the electrochemically activated water. As a result, it is generally considered that the higher the chlorine content of the electrochemically activated water, the greater its disinfectant activity. Indeed, it is generally thought that the electrochemically activated water must include at least 150 to 200 ppm chlorine in order for it to exhibit even weak disinfectant activity. Where electrochemically activated water has been used in the past as a disinfectant, the chlorine concentration has been greater than 150 ppm and is usually much greater, sometimes as high as 650ppm.

Therefore, whilst it was previously believed that electrochemically activated water having a chlorine content of less than 8ppm would not exhibit any disinfectant activity and would not be effective against micro-organisms and certainly not effective against resilient viruses. However, as can be seen from Table 2 the ORP starts to plateau at 3-4 amps and from 6-8 amps onwards the figure remains almost constant whereas the chlorine content climbs rapidly. If the ORP is a measure of the disinfectant activity then the graphs of Figures 1, 2 and 3 and Table 2 are indicative that electrochemically activated water solutions should be effective disinfectants at total chlorine levels of less than 35ppm (see Table 2).

This hypothesis has now been demonstrated That is, when the electrochemically activated water produced using the above rationale to minimise the chlorine content is diluted with mains water to a chlorine content of less than 8ppm it still exhibits disinfectant activity.

The disinfectant activity of this water is not a result of the hypochlorite in the water, but rather it appears to be due to the presence of an activated oxygen species. This activity is thought to be "masked" in conventional electrochemically activated water by the high levels of chlorine and the activity of the hypochlorite. It has now been found that the activated oxygen species produces a redox potential high

enough for the water to have disinfectant activity (greater than +900mV), whilst having a minimal chlorine content.

It is thought that the active oxygen species in the electrochemically activated water is highly reactive, reacting with many organic compounds including olefins, dienes, sulphides, aromatics, hetero-aromatics, terpenes, steroids, fatty acids, flavones, tetracyclines, vitamins, amino acids, proteins, nucleic acids, blood and bile pigments.

The activity of this minimal chlorine electrochemically activated water against bacteria, viruses and fungi species can be seen from Tables 3, 4 and 5 below.

Table 3 - Anti Microbial Efficacy of Electronically Activated Water with Minimal Chlorine content as produced by ECA 2000 generator

Dilution-neutralisation method for 1 minute contact time.			
Test organism	Viable count (cfu/ml) for test mixture ( $N_0$ ) at concentrations:		
	Neat (approx 140ppm)	50% v/v (approx 70ppm)	5% v/v (approx 7ppm)
<i>Pseudomonas aeruginosa</i>	$<1.5 \times 10^2$	$<1.5 \times 10^2$	$<1.5 \times 10^2$
<i>Staphylococcus aureus</i>	$<1.5 \times 10^2$	$<1.5 \times 10^2$	$>3.0 \times 10^3$
<i>Salmonella (enteritidis) abony</i>	$<1.5 \times 10^2$	$<1.5 \times 10^2$	$<1.5 \times 10^2$
<i>Escherichia coli</i>	$<1.5 \times 10^2$	$<1.5 \times 10^2$	$<1.5 \times 10^2$
<i>Campylobacter jejuni</i>	$<1.5 \times 10^2$	$<1.5 \times 10^2$	$<1.5 \times 10^2$
Test organism	Reduction in viability at test concentration:		
	Neat	50% v/v	5% v/v
<i>Pseudomonas aeruginosa</i>	$2.6 \times 10^5$	$2.6 \times 10^5$	$2.6 \times 10^5$
<i>Staphylococcus aureus</i>	$3.3 \times 10^5$	$3.3 \times 10^5$	$1.7 \times 10^4$
<i>Salmonella (enteritidis) abony</i>	$3.3 \times 10^5$	$3.3 \times 10^5$	$3.3 \times 10^5$
<i>Escherichia coli</i>	$3.1 \times 10^5$	$3.1 \times 10^5$	$3.1 \times 10^5$
<i>Campylobacter jejuni</i>	$1.3 \times 10^5$	$1.3 \times 10^5$	$1.3 \times 10^5$

Table 4 - Electronically Activated Water produced by an ECA 1000 generator: Virucidal efficacy against Influenza A virus: Reduction in virus infectivity

Sample	Reduction in Infectivity ( $\log_{10}$ ) / Contact time (minutes)			
	1	5	10	30
Test substance Neat	$\geq 5.6$	$\geq 5.5$	$\geq 5.7$	$\geq 5.8$
Test substance (approx 14ppm Cl)	3.7	4.2	4.9	$\geq 5.8$
Test substance (approx 1.5ppm Cl)	0.3	1.0	1.3	1.6
Test substance (approx 0.6 ppm Cl)	0 (-0.2)	0 (-0.1)	0.4	0.4

5 Table 5 - Measurement of inhibition of growth of *Saprolegnia parasitica* by electrochemically activated water with 24 hour incubation, 1 minute contact time.

Hydroactive concentration (%)	Colony diameter (mm)			Mean colony diameter (mm)	% Inhibition of growth
	Replicate A	Replicate B	Replicate C		
0 (SDW control)	36.30	34.55	35.25	35.37	N/A
100 (Neat)	33.30	32.60	28.40	31.43	11.14
50	32.95	27.80	29.40	30.05	15.04
25	33.35	33.45	32.30	33.03	6.62
10	34.25	32.15	34.70	33.70	4.72
5	33.50	34.40	34.35	34.08	3.65
1	34.80	35.20	33.80	34.60	2.18

It is desirable to have electrochemically activated water with a minimal chlorine content for a number of reasons. The water is so benign that, at effective doses, it is safe for ingestion by humans and animals and fish. The water can be added to food or drinking water without having any harmful effect. The minimal chlorine content also means that ingestion of the water will not lead the subject to significantly increase its water intake. This is particularly beneficial where the water is fed to farm animals such as chickens. Increased water intake in birds leads to wet litter which is undesirable as wet litter is more likely to stick to the birds and cause

burning. What is more, the wet litter is more likely to provide a good breeding ground for micro-organisms, which in turn promotes the spread of disease. Where the chlorine content of the electrochemically activated water exceeds 120ppm, it will kill birds if ingested.

5

In another embodiment of the present invention, the disinfectant comprises electrochemically activated water with a chlorine content of 0.1 to 10ppm, more preferably it is 0.2 to 8 ppm and most preferably it is 0.3 to 6 ppm.

10

The minimal chlorine electrochemically activated water generated by the ECA 2000 equipment used in the present invention has a redox potential of at least +900mV. Preferably, the electrochemically activated water used in the present invention includes an active oxygen species and the concentration of the active oxygen is preferably between 11 and 20 mg/l.

15

The electrochemically activated water with a minimal chlorine content according to the present invention can be produced in a number of ways. The chlorine content is affected by the amount of sodium chloride in the water prior to the electrochemical activation process, the current used to electrolyse the solution and the rate of flow of the salt solution through the different chambers of the electrolytic cell.

20

The amount of chlorine in the electrochemically activated water will be affected by the length of time the anolyte solution is exposed to the electrical current and the size of that current.

25

The ratio of the anolyte : catholyte flow can be from 75:25 to 95:5 with the optimum flow ratio being 90:10, whilst the current should be between 1 and 10 amps with the preferred range being 6 to 10 amps.

30

The variation of the chlorine concentration in ppm with water flow at constant current is shown in Table 6

Table 6

Total Flow litres/hr	Anolyte				Catholyte	
	Flow	Cl (ppm)	O.R.P.	pH	Flow (l/hr)	pH
37.2	37.2	0	n/a	6.78	0	n/a
37.2	31.2	200	1053	3.16	6	12.28
39	27.6	250	1060	3.05	11.4	12.19
42	24	250	1069	2.87	18	11.98
42	22.8	300	1072	2.7	19.8	11.82
42	16.2	375	1093	2.45	25.8	11.89

5 In addition, the application of a low current during the electrochemical activation process also results in a solution with a reduced chlorine content. This is likely to be due to the reduced electromagnetic field has a lower ability to attract the negative chloride ions during the brief period that any specific chloride ion is within the electromagnetic field. As a result there is a far greater probability that the electrolysis will involve the water molecules which will lie alongside the electrodes and produce oxygen based species than chlorine based species.

10

That the EAW produced by the ECA 1000 & 2000 series machines has an exceptionally high concentration of oxygen is shown in Figure 4.

15 In Figure 4, "Hydroactive" is the electronically activated water anolyte stream from ECA 2000 and "Cell Waste Stream" is the electronically activated water catholyte stream from ECA 2000.

By comparison the normal saturated concentration for oxygen in water is approximately 8.3mgs/litre

20

Regardless of the method used to produce the electrochemically activated water of the present invention, the water has the beneficial properties and activity discussed above.



Where the chlorine content of the electrochemically activated water is to be limited by using a low sodium chloride concentration in the water fed into the apparatus carrying out the electrochemical activation, the water fed into the apparatus and electrochemically activated preferably has a sodium chloride concentration of  
5 between 1000 and 5000 ppm with the preferred ranges being between 2000 & 3000ppm chloride ion concentration.

The conventional electrochemical activation processes apply a current of approximately 10-20 amps to the sodium chloride solution. In order to reduce the  
10 chlorine content of the electrochemically activated water, it is recommended that the current be reduced to between 1 and 10 amps with the preferred range being between 5 and 9 amps.

Provided that the storage conditions are suitable the electrochemically activated  
15 water produced according to the present invention can be stored for periods of weeks or months. As discussed above, the disinfectant activity of the minimal chlorine electrochemically activated water is due to an active oxygen species in the water. It is clear that if gas is allowed to escape from the water during its storage or use, the activity will be diminished or lost. Therefore, it is necessary to ensure that  
20 the water is stored in a closed system which will keep the loss of gas from the water to a minimum. Any stirring or other agitation of the water should also be avoided, as this will encourage gas to escape from the water.

When stored in sealed bottles with minimal head space the dissolved active oxygen  
25 species will remain in solution above the saturated oxygen in water concentration of approx 8.3mgs/litre for a considerable period of time. Thus maintaining the activity of the product (see Figure 2).

Figure 5 is a graph showing a three days study of dissolved oxygen concentrations  
30 vs time for electronically activated water produced by ECA 2000 Series Generator. The electrochemically activated water solutions of the present invention are ecologically friendly and present no problems for the environment.

This is shown by the concentrations of chlorite ( $\text{ClO}_2^-$ ), chlorate ( $\text{ClO}_3^-$ ) and perchlorate ( $\text{ClO}_4^-$ ), measured in neat freshly prepared solution as recorded in Table 7.

- 5 Table 7 - Concentrations of chlorine species found in neat electronically activated water as produced in ECA 2000 Series generator

Species	Formula	EAW Conc	Units
Chloride	$\text{Cl}^-$	2600-2800	mg/kg
10 Hypochlorite	$\text{ClO}^-$	9	mg/l
Chlorite	$\text{ClO}_2^-$	<0.2	mg/l
Chlorate	$\text{ClO}_3^-$	0.3-1.2	mg/l
Perchlorate	$\text{ClO}_4^-$	8-13	mg/l

- 15 This is in stark contrast to conventional biocides based on chlorine, which are highly oxidative in their action and rely on this property to kill bacterial and viruses. In contrast, it is thought that the mildly oxidative solutions of the present invention act gradually over an extended period of time.
- 20 Whilst it is the anolyte of the electrochemically activated water which has the disinfectant activity, a combination of the anolyte and catholyte solutions may also be used in the present invention. The catholyte may be added for its known properties as discussed above, including surfactant properties, or it may be added to adjust the pH of the solution to a desired pH. As mentioned above the anolyte will
- 25 tend to be acidic in pH and this may be undesirable for some of the proposed uses of the minimal chlorine water EAW disinfectant. One such application is the prevention of fungal infections in farmed fish eggs where for survival of the eggs the pH needs to be within the range 5.5->7.5.
- 30 Combinations of anolyte and catholyte can form stable products which also maintain their disinfectant activity over long periods of time.

In one embodiment of the present invention, the electrochemically activated water with minimal chlorine content is used as one might use a conventional disinfectant.

The water may be sprayed on any surfaces which might be contaminated. Thus, the surfaces which are to be cleaned may be washed or sprayed with the water.

5 As the water is not harmful, surfaces with which food or drink comes into contact may also be washed or sprayed with the water. One particular advantage of the water according to the present invention is that it has reduced taint so that it is not necessary for a surface that has been cleaned with the minimal chlorine electrochemically activated water to be rinsed or further cleaned in order to remove any harmful residue, as is generally necessary with conventional disinfectants.

10

A fine mist of the water can be used to disinfect large areas, such as housing for farm animals and vehicles used to transport them. The water may be used liberally, due to its non-hazardous nature, even where it is used in the vicinity of animals, their food and their drinking water.

15

The electrochemically activated water with a minimal chlorine content is not harmful if it comes into contact with clothes or skin and it does not produce harmful or unpleasant fumes. The electrochemically activated water may even be used to wash the workers' clothes, shoes or even hands, without causing harm.

20

In a further embodiment of the invention, electrochemically activated water with a minimal chlorine content may be applied directly to the skin. For example animals, including humans, can be sprayed with the water directly. As the water contains little or no hypochlorite or hydrogen peroxide, it does not cause harm if it comes  
25 into contact with the skin and so such direct application is safe.

In another embodiment of the invention, drinking water is dosed with the minimal chlorine water and the drink is then ingested by an animal, including a human. This type of use is particularly useful for treating waterborne infections in livestock, for  
30 example chickens. When the minimal chlorine water is ingested as drinking water, at effective concentrations, the water is not harmful.

As indicated above, the electrochemically activated water according to the present invention can be used to dose drinking water. When used in this way, the electrochemically activated water has the further advantage that, in addition to killing micro-organisms in a drinking water supply, it also prevents further contamination. In the past, it has been known to treat drinking water supplies to kill off micro-organisms therein. However, following such conventional treatment, the water is exposed to new microbes and it becomes contaminated and the microbial contamination can reach levels of  $10^5$  microbes per ml after a number of weeks. In contrast, where the water is treated by adding a dose of minimal chlorine electrochemically activated water, the water appears to resist recontamination and shows a microbial contamination level of only 1-10 cfu per ml over the same period. It is well documented that the provision of clean drinking water is very important for livestock and many studies have shown that clean drinking water can significantly enhance the growth of chickens.

Further uses of the minimal chlorine content electrochemically activated water include use in cleaning medical instruments and the like. As mentioned above, the minimal chlorine content of the water according to the present invention leaves virtually no taint so that there is no need to rinse the washed articles prior to use.

Another use of the water of the present invention is the cleaning of beer supply pipes or equivalent pipes which require disinfection. Again, the fact that the pipes will not need to be rinsed following their cleaning with the electrochemically activated water with minimal chlorine content is a great advantage, as it will simplify and significantly speed up the cleaning process.

To summarise, the electrochemically activated water according to the present invention can be used in any situation where convention disinfectants have previously been used. In addition, the non-hazardous nature of the water and its low chemical load means that it is also suitable for use in ways that conventional disinfectants often should not, or cannot be used, for example, without rinsing and in direct contact with the skin of animals. Furthermore, the water according to the present invention is also safe to ingest in effective doses, and this is certainly not

true of conventional disinfectants. Also, the water according to the present invention is cheap and easy to produce and it is harmless to the environment.

## Claims

1. A composition comprising electrochemically activated water with a chlorine content of no more than 8ppm.
- 5 2. A composition as claimed in claim 1, wherein the composition is suitable for use as a disinfectant.
3. A composition as claimed in either of the preceding claims, wherein the  
10 chlorine content of the water is between 0.1 and 8ppm and a supersaturated oxygen concentration between 10 and 20mgs /litre.
4. A composition as claimed in either of the preceding claims, wherein the  
15 chlorine content of the water is between 0.2 and 6ppm and a supersaturated oxygen concentration between 11 and 17 mgs /litre.
5. A composition as claimed in either of the preceding claims, wherein the chlorine content of the water is between 0.3 and 4ppm.
- 20 6. A composition as claimed in any one of the preceding claims, wherein the composition comprises the anolyte solution of the electrochemically activated water.
7. A composition as claimed in claim 6, wherein the solution further comprises the catholyte solution of the electrochemically activated water.
- 25 8. A composition as claimed in any one of the preceding claims, wherein the electrochemically activated water has a redox potential of at least +900mV.
6. A composition as claimed in claim 8, wherein the electrochemical water  
30 includes an active oxygen species in an amount between 13 and 20mg/l.
7. A composition as claimed in any of the preceding claims, for use in killing or destroying a micro-organism.

8. A composition as claimed in any one of claims 1 to 6, for use in cleaning medical instruments and apparatus.

5 9. A composition as claimed in any one of claims 1 to 6, for use in cleaning pipes.

10. A composition as claimed in claim 9, wherein the pipes are beer supply pipes.

10

11. A composition as claimed in any one of claims 1 to 6, for treating a drinking water supply to reduce or remove microbial contaminants.

15

12. A composition as claimed in claim 11, wherein the treatment reduces the rate of re-contamination of the drinking water compared to water which has been decontaminated by another means.

13. A composition as claimed in any one of claims 1 to 6, for use in therapy.

20

14. A composition as claimed in claim 13, wherein the composition, wherein the composition is for use in the prevention or treatment of an infection in a subject.

15. A composition as claimed in claim 14, wherein a therapeutically effective dose of the composition is administered orally to the subject.

25

16. A composition as claimed in claim 15, wherein the composition is administered to the subject prior to, during or after exposure to an infectious micro-organism.

30

17. A composition as claimed in claim 16, wherein the micro-organism is a virus.

18. A method of killing a micro-organism comprising exposing the micro-organism to a composition as claimed in any one of the preceding claims.

19. Use of a composition as claimed in any one of claims 1 to 6, in the manufacture of a medicament for the treatment or prevention of infection of a subject by an infectious micro-organism, wherein a therapeutically effective dose of  
5 the electrochemically activated water is administered to the subject.

20. A use as claimed in claim 19, wherein the composition is administered orally.

21. A method of preparing a composition as claimed in any one of claims 1 to 6,  
10 wherein the electrochemically activated water is produced using a sodium chloride - water solution having a chloride ion concentration of 1000-5000ppm.

21. A method of preparing a composition as claimed in any one of claims 1 to 6, wherein the electrochemically activated water is produced by applying a current of  
15 1-10 amps to a sodium chloride water solution.

21. A method of preparing a composition as claimed in any one of claims 1 to 6, wherein the chlorine content of the electrochemically activated water is reduced to 8ppm or less by diluting the electrochemically activated water.



## **Abstract**

### **Disinfectant Solutions**

- 5 The present invention relates to improved disinfectant solutions, particularly for killing micro-organisms such as bacteria and viruses.

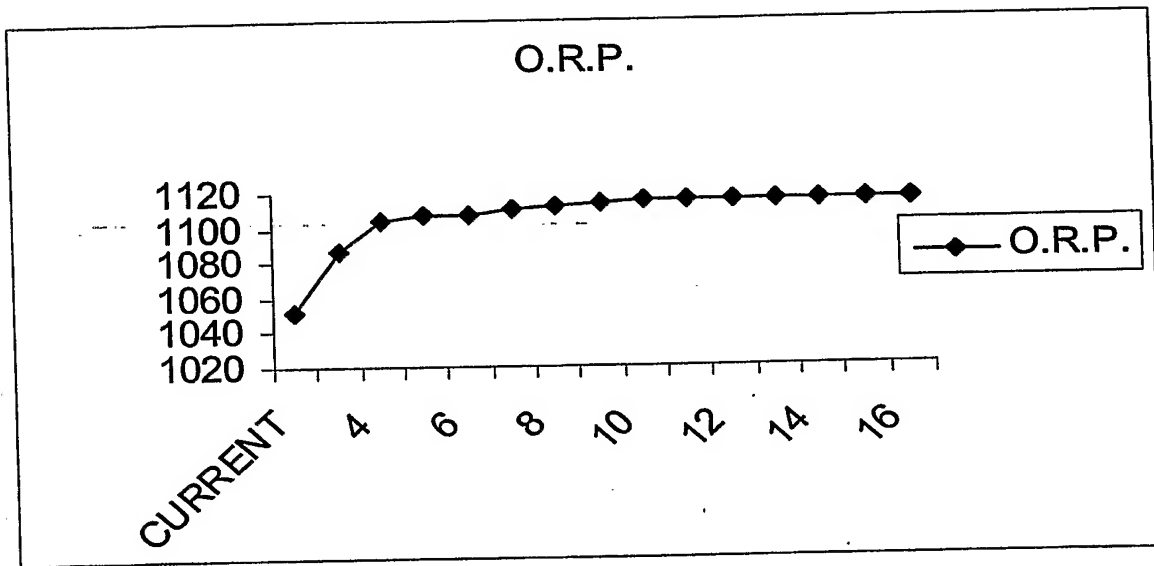


Fig. 1

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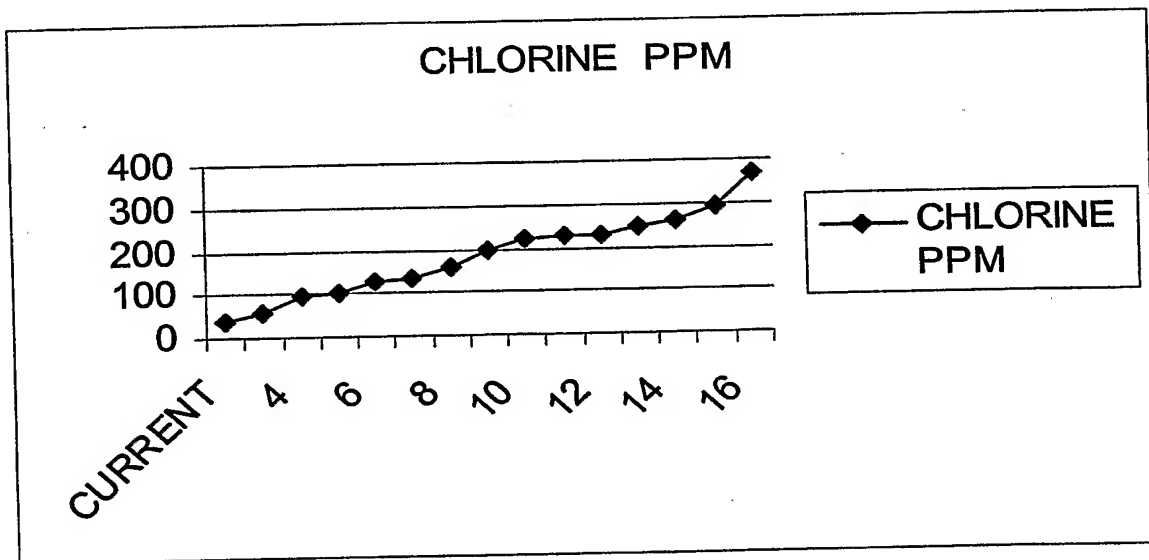


Fig. 2



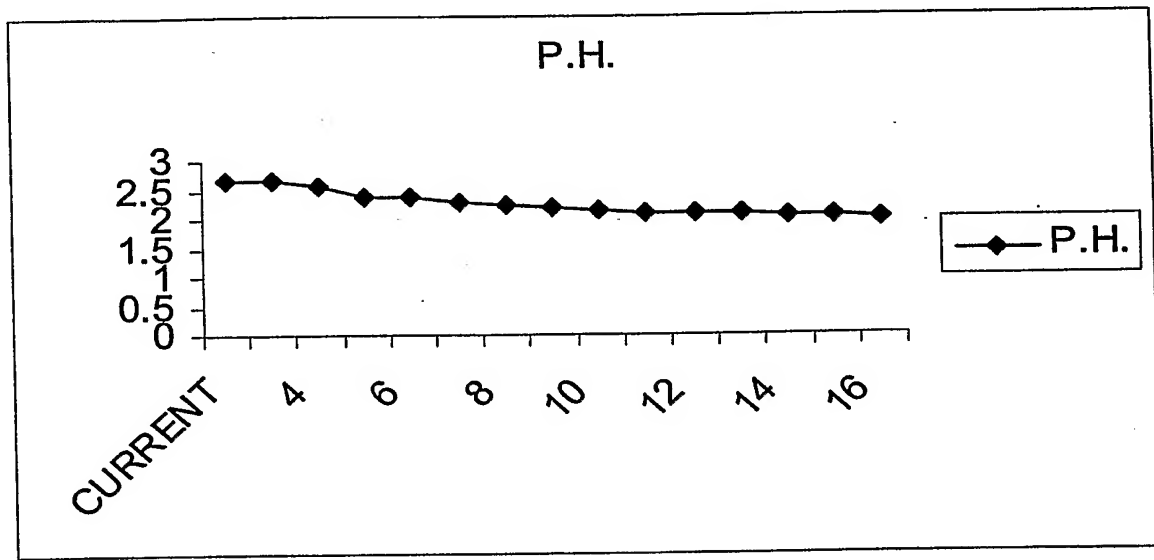


Fig. 3

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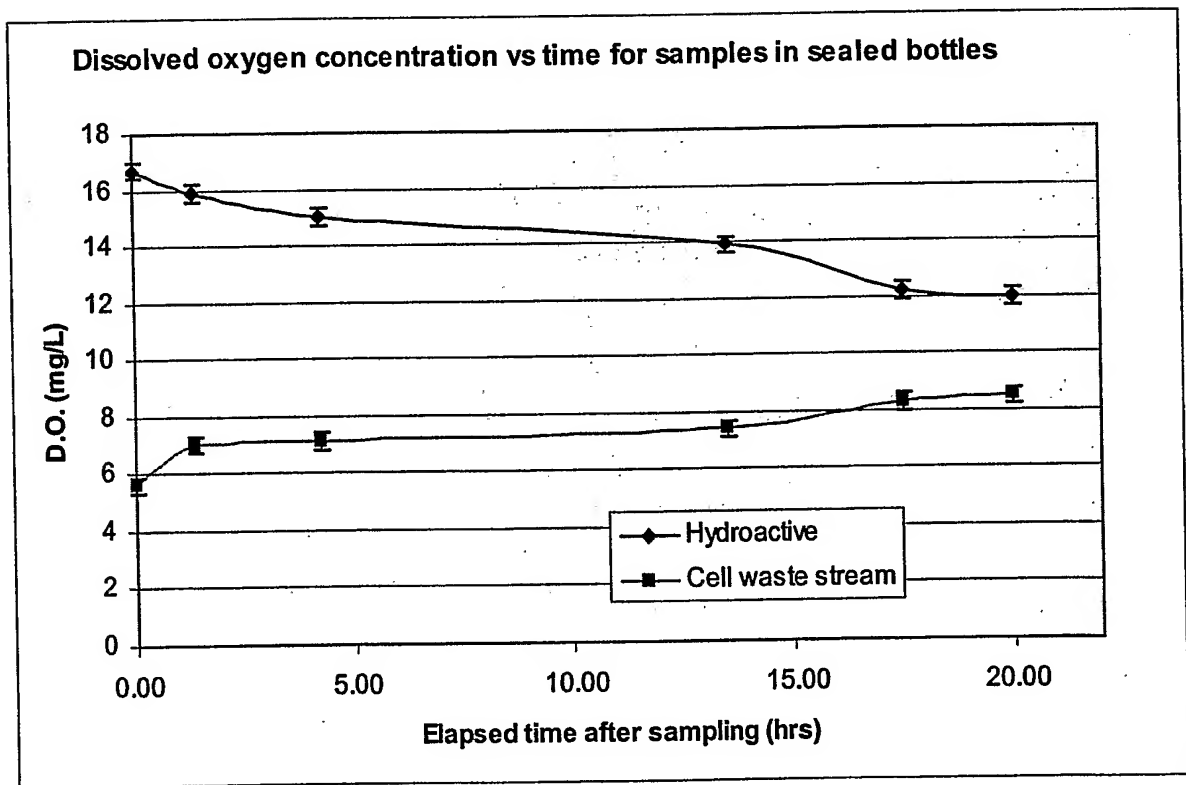


Fig. 4



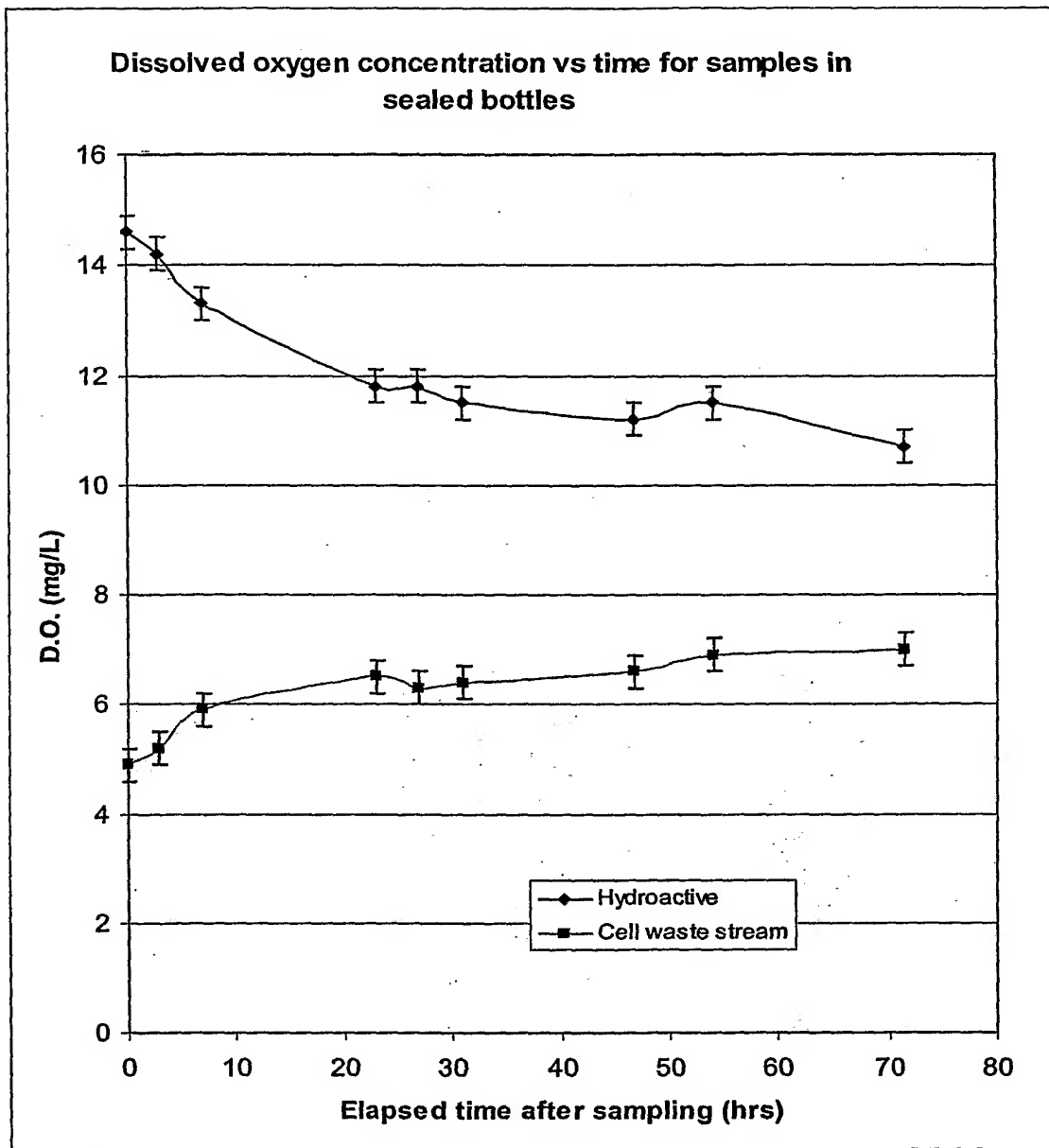


Fig. 5

